

Doping Effect of Zinc on the Structural, Morphological and Magnetic Properties of Mn Ferrites

Anjali Shrivastava*, A. K. Shrivastava

Department of Physics, Jiwaji University, Gwalior, Madhya Pradesh, India

Research Article

Received: 28-Nov-2022, Manuscript No. JOMS-22-81480; **Editor assigned:** 01-Dec-2022, PreQC No. JOMS-22-81480 (PQ); **Reviewed:** 15-Dec-2022, QC No. JOMS-22-81480; **Revised:** 22-Dec-2022, Manuscript No. JOMS-22-81480 (R); **Published:** 29-Dec-2022, DOI: 10.4172/2321-6212.11.1.002.

***For Correspondence:**

Anjali Shrivastava, Department of Physics, Jiwaji University, Gwalior, Madhya Pradesh, India

E-mail:

success.anjali208@gmail.com

Citation: Shrivastava A, et al. Doping Effect of Zinc on the Structural, Morphological and Magnetic Properties of Mn Ferrites. RRJ Mater Sci. 2023;11:002.

Copyright: © 2023 Shrivastava A, et al. This is an open-access article distributed under the terms of the Creative Commons Attribution License, which permits unrestricted use, distribution, and reproduction in any medium, provided the

ABSTRACT

Manganese Ferrite (MnFe_2O_4) has ever been of great importance for their remarkable soft-magnetic properties, such as low coercivity and moderate saturation magnetization. Doping has always been found to affect the basic properties of the host material. With this concept in mind in the present work, Manganese Ferrite (MnFe_2O_4), host material, was doped with Zn in different proportions to have $\text{Mn}_{1-x}\text{Zn}_x\text{Fe}_2\text{O}_4$. Surfactant was used to limit the particle size in nano range. Co-precipitation method was used for the synthesis of nano particles. Material so obtained was annealed at 200 degree centigrade. All the samples were characterized using X-Ray Diffractometer (XRD), Fourier Transform Infra-Red spectrometer (FTIR), Scanning Electron Microscope (SEM) equipped with Energy Dispersive X-Ray Analysis (EDAX) and Vibrating Sample Magnetometer (VSM) for their structural, morphological, compositional and magnetic characterization, respectively. XRD confirms the presence of single phase cubic spinel structure in all the ferrite samples. Structural parameters such as lattice parameter, crystallite size, x-ray density and lattice strain were calculated from XRD data. The crystallite size, as calculated from Scherrer formula for all the samples are of the order of 6 nm-11 nm. Morphological studies show spherical shaped irregular size particles. The saturation magnetization (M_s) is found maximum for MnFe_2O_4 . It decreases on Zn doping with a change in its magnetic behaviour.

Keywords: Ferrites; X-ray Diffractometer; Scanning electron microscope; Vibrating sample magnetometer; Magnetization

original author and source are credited.

INTRODUCTION

Most of the ferrites are reported in literature have cubic spinel structure with soft magnetic properties. These ferrites have attracted attention of scientists to prepare and characterize them as they have novel magnetic and electric properties [1,2]. The ferrites with general formula AB_2O_4 have two distinct geometrical arrangements of atoms, normal and inverse spinel based on the reallocation of cation in two distinct sub-lattices, specifically the tetrahedral site (A site) and octahedral site (B site) [3,4]. Spinel ferrites have face-centered cubic crystal structure with space group $Fd_{3m}O_k$ [5-9]. Mn-Zn Ferrites (MZF) has high magnetic permeability, saturation magnetization, resistivity, low coercivity and low power loss [10]. These materials have been revolutionized the electronic industry due to their wide applications in high density recording media, information storage systems, magnetic fluids, power supplies, biological tagging, gas sensors, actuators, microwave devices and medical diagnostics etc [11-14]. The spinel ferrites are semi conducting in nature. The structural, electrical and magnetic properties of ferrites depend on synthesis procedure, sintering temperature, chemical composition and microstructure of the elementary materials.

Fei Hua, et al. [15] have reported direct preparation of Mn-Zn ferrite nanoparticles using co-precipitation method, followed by refluxing process. They were successful in getting an increase in crystallite size on increasing the pH value of the solution. It is also reported that the material show maximum value of saturation magnetization M_s (58.6 emu/gm) at pH 13.

Banalata Sahoo, et al. [16] have designed superparamagnetic meso-porous silica encapsulated with $MnFe_2O_4$ nanoparticles by solvo-thermal method. The nanoparticles were mono-dispersed with a mean diameter of 200 nm with meso-porous silica shell of ~20 nm. The specific surface area of nano composites was 423 m^2/g . This catalyst shows adsorption, degradation, and easy catalyst isolation.

Patricia, et al. [17] has synthesized nano-crystalline manganese ferrite followed by annealing at 400°C and 500°C. The sample annealed at 400°C show pure spinel structure. It is reported that it decomposed to Fe_2O_3 after annealing at 500°C in air. They are of the opinion that the effects of interactions and spin disorder affect the magnetic properties of the samples. These effects decrease the saturation magnetization and increase the coercivity. They have also reported the semiconducting behavior of the ferrites but behavior of manganese ferrites is not mentioned.

Lungu, et al. [18] have synthesized manganese ferrite ($MnFe_2O_4$) by two different methods. The first one based on co-precipitation followed by calcination at 900°C and other one is hydrothermal method. Some other phases are also reported in $MnFe_2O_4$ in XRD analysis. It is found that samples prepared by hydrothermal method give better results.

Rodriguez, et al. [19] have synthesized quasi spherical $Mg_{1-x}Zn_xFe_2O_4$ nanoparticles (~15 nm), ($x=0-0.9$), having inverse spinel structure using sol-gel method. They have reported that lattice parameter increases with the increase in Zn^{2+} contents. Saturation magnetization (M_s) is found to increase with Zn^{2+} doping at lower concentrations (below $x=0.5$) but it decreases at higher ($x=0.6$) concentrations. The values of remanence magnetization (0.17 emu/g–2.0 emu/g) and coercive field (6.0 O_e –60 O_e) indicate a ferrimagnetic behavior.

To achieve high electromagnetic performance of Mn-based ferrites, various synthesis methods are reported, including co-precipitation, alcohol dehydration, hydrothermal synthesis, spray drying and sol-gel methods [20-22]. The superiority of co-precipitation method lies in its processing simplicity, preparation of highly uniform powder and production in large

quantities. In the present study, $Mn_{1-x}Zn_xFe_2O_4$ ferrites were synthesized using co precipitation method. The present paper reports the synthesis of pure and Zn-doped $MnFe_2O_4$ and their structural, morphological and magnetic parameters.

MATERIALS AND METHODS

Zn doped Mn-Ferrites (MZF) $Mn_{1-x}Zn_xFe_2O_4$ ($x=0, 25\%, 50\%, 75\%$ and 100%) were synthesized by co-precipitation method using Manganese chloride tetra hydrate ($MnCl_2 \cdot 4H_2O$), Ferric chloride ($FeCl_3$), Zinc nitrate hexa-hydrate ($ZnNO_3 \cdot 6H_2O$) and Sodium Hydroxide (NaOH) as starting materials. NaOH was used as a precipitating agent. Oleic acid was used as surfactant. All the reagents were of analytical grade and used without any further purification.

All the initial materials were separately dissolved in distilled water in appropriate stoichiometry proportion and then mixed together. The mixture was stirred constantly. Sodium hydroxide solution was added slowly to this mixture, to set the pH of the solution at about 10. On NaOH addition, precipitation and agglomeration of particles took place. Oleic acid was added in the mixture to prevent the agglomeration of the precipitated particles. The mixture was then put in the Constant Water Bath (CTB) apparatus maintained at $80^\circ C$ for about 85 minutes. Thereafter, the solution was taken out from the apparatus to cool down up to room temperature.

The as-prepared precipitated particles were separated from the solvent and centrifuged (3000 rpm) for about 15 minutes. The centrifuged particles and then washed with distilled water and acetone to remove any residues or solvent impurities. The precipitate was then dried at room temperature and crushed to powder. The powdered material was then annealed at $200^\circ C$ for 4 hours. This powder was of Mn-Ferrites having dark brown colour. To get Zinc doping, different amount ($x=25\%, 50\%, 75\%$ and 100%) of Zinc nitrate hexa-hydrate ($ZnNO_3 \cdot 6H_2O$) was added and similar procedure was repeated by adding NaOH solution and surfactant to this mixture. All mixed ferrites were dark brown in colour but the pure Zinc ferrite was yellowish.

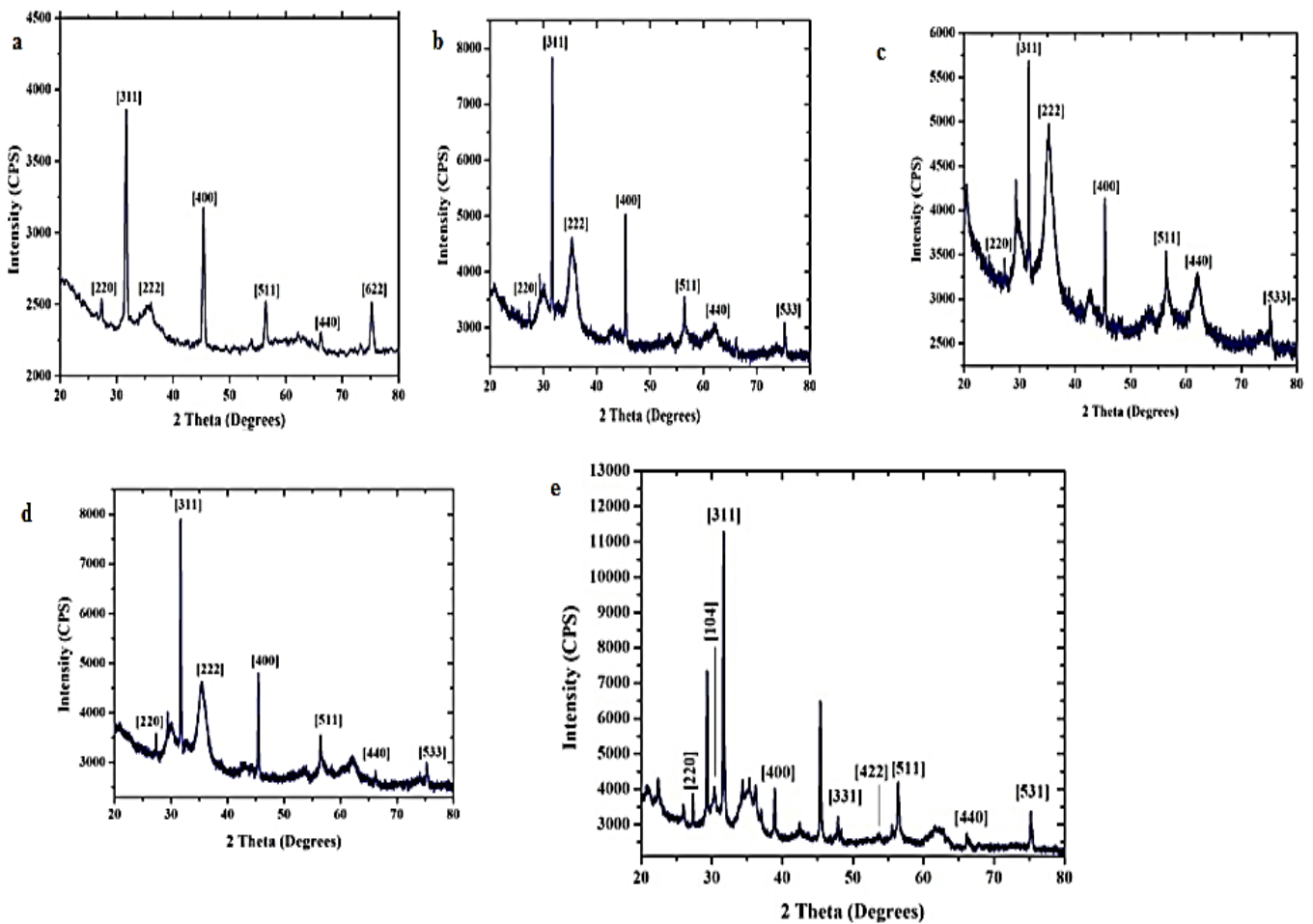
The materials so prepared were then characterized using X-Ray Diffraction technique (Rigaku Miniflex 600 make) (XRD) to determine their structure, crystallite size, lattice parameters and many other parameters of the samples. IR spectrometer (Perkin Elmer make) was used to record FTIR spectra of the material. Scanning electron microscope SEM (ZEISS ULTRA PLUS make) was used for morphological studies. VSM (Lake Shore Cryotronics 7400-S make) was used to record magnetization of as-prepared material.

RESULTS AND DISCUSSION

XRD analysis

The X-Ray Diffraction (XRD) technique is generally used for the determination of the average crystallite size [23-27], crystallographic structure [28-31] and also to ascertain the purity of phase present in our crystalline powdered samples. The so obtained XRD patterns (five in number) of $Mn_{1-x}Zn_xFe_2O_4$ spinel ferrites nano crystals are shown in Figures 1a-1e. The XRD spectra were recorded over 2θ values ranging from 20° to 80° . It is clear from Figure 1a that all peaks (220, 311, 222, 400, 511, 440, 533 and 622) [32,33] represents the formation of single phase spinel ferrite which was in line of (JCPDS file No. card No. 10-0319, 74-2403, 22-1012) [16,34-53].

Figure 1. XRD spectra of (a) Pure Mn-ferrite (b) 25% Zn-doped (c) 50% Zn-doped (d) 75% Zn-doped (e) pure Zn-ferrites.



The presence of sharp peaks in the Figure 1a, confirms the crystalline nature of the material. No other peaks corresponding to secondary phases are found in the XRD spectra. Thus it can be inferred that there is no impurity present in the material. Structural parameters such as crystallite size, lattice parameter and X-ray density were calculated using the equations [35] and are shown in Table 1.

Table 1. Crystallite size (D) Lattice Parameter (a), X-ray density (ρ) and lattice Strain (ϵ) for samples A, B, C, D and E.

Sample	Crystallite size (nm)	Lattice Parameter (\AA)	X-ray density (g/cm^3)	Lattice strain
Pure Mn-ferrite (A)	7	9.35	3.73	0.62
25% Zn-doped (B)	8.2	9.37	4.77	1.07
50% Zn-doped (C)	6.6	9.374	4.78	1.66
75% Zn-doped (D)	10.6	9.357	4.79	1.22
Pure Zn- ferrites (E)	10.7	9.36	3.89	0.39

The average crystallite size (D) was calculated from X-ray peak broadening of the prominent peak (311) at FWHM, using the Scherrer’s equation (1)

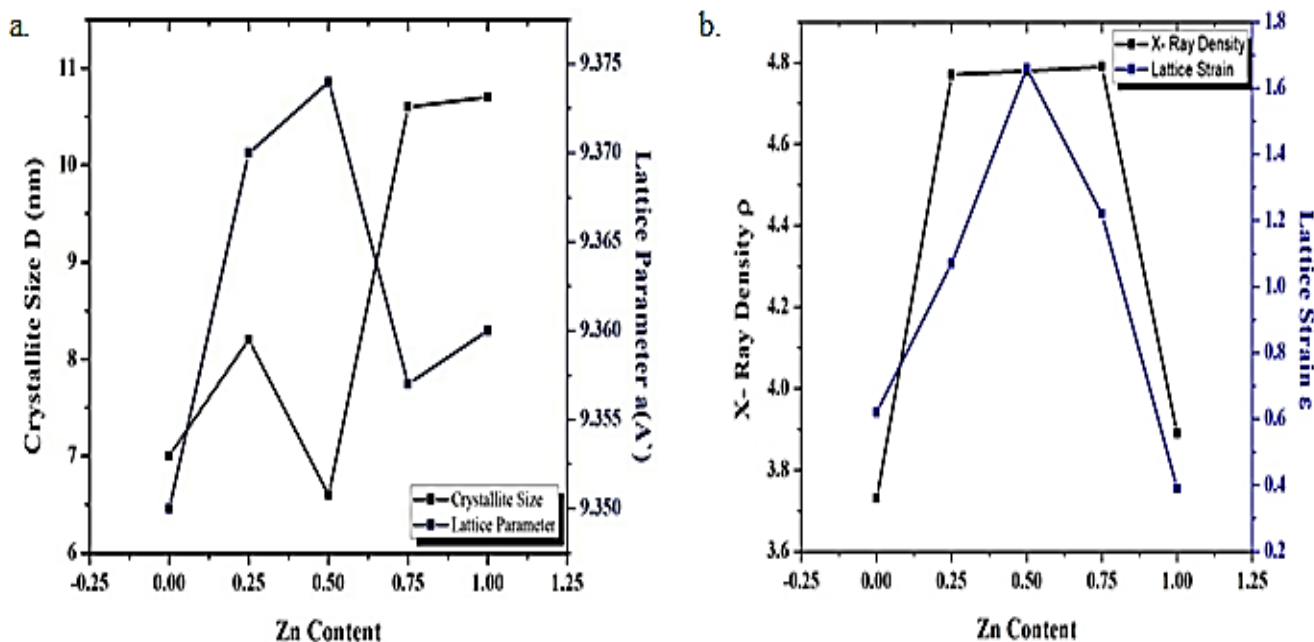
$$D = \frac{0.9\lambda}{\beta \cos\theta} \tag{1}$$

Where λ is the X-ray wavelength ($\lambda=1.5406 \text{ \AA}$), β is the peak width at half maximum taken for prominent peak, and θ is the Bragg’s diffraction angle. The average crystalline size as calculated comes out to be 6 nm-11 nm. All these parameters are as shown in Table 1. Furthermore these results also show an increase in crystallite size with increase in Zn content. The value of crystallite size (7.0 nm) for pure Mn-ferrite (sample-A) is smaller than the value (10.7 nm) for pure Zn-ferrite (sample E). The lattice parameter a was calculated, considering prominent peak (311), using equation (2);

$$a = d_{hkl}\sqrt{h^2 + k^2 + l^2} \tag{2}$$

Where d_{hkl} is inter-planar separation and (h, k, l) are miller indices. No significant changes are found in the value of lattice parameter on varying Zn-concentrations. The graphical variation of the average crystallite size and lattice parameter with Zn-content is shown in the Figures 2a and 2b.

Figure 2. Variation of (a) Crystallite size (b) Lattice parameter with Zn-content. **Note:** —■— X-Ray Density, Crystalline size ; —■— Lattice strain, Lattice parameter.



It is evident that when the Zn is added to the MnFe₂O₄ (sample B), the crystallite size is increased. For Mn:Zn=50:50 (sample C), the crystallite size decreases and attains lowest value. When Zn content was further increased (sample D and E), It again increases and attains highest value for ZnFe₂O₄ (sample E). On the other hand, however, lattice parameter “a” also show an increase in its value on addition of Zn to the Mn-ferrite (up to 50:50 composition) but the increase is insignificant. This increase (up to 50:50 compositions) in lattice parameter could be due to cation distribution at both, tetrahedral and octahedral sites [36].

Thereafter it decreases till 100% (ZnFe₂O₄). Such variation might be due to difference in ionic radius of Zn (0.82 Å) and Mn (0.91 Å). The variation in the lattice parameter with Zn substitution, obeys the Vegard’s law [37,38]. Such irregular variation in the lattice parameter on Zn substitution in MnFe₂O₄, can be related to the redistribution of cations at tetrahedral and octahedral sites, and size and structure of grains of the spinel ferrite [39].

The X-ray density ρ_x is determined using the equation (3):

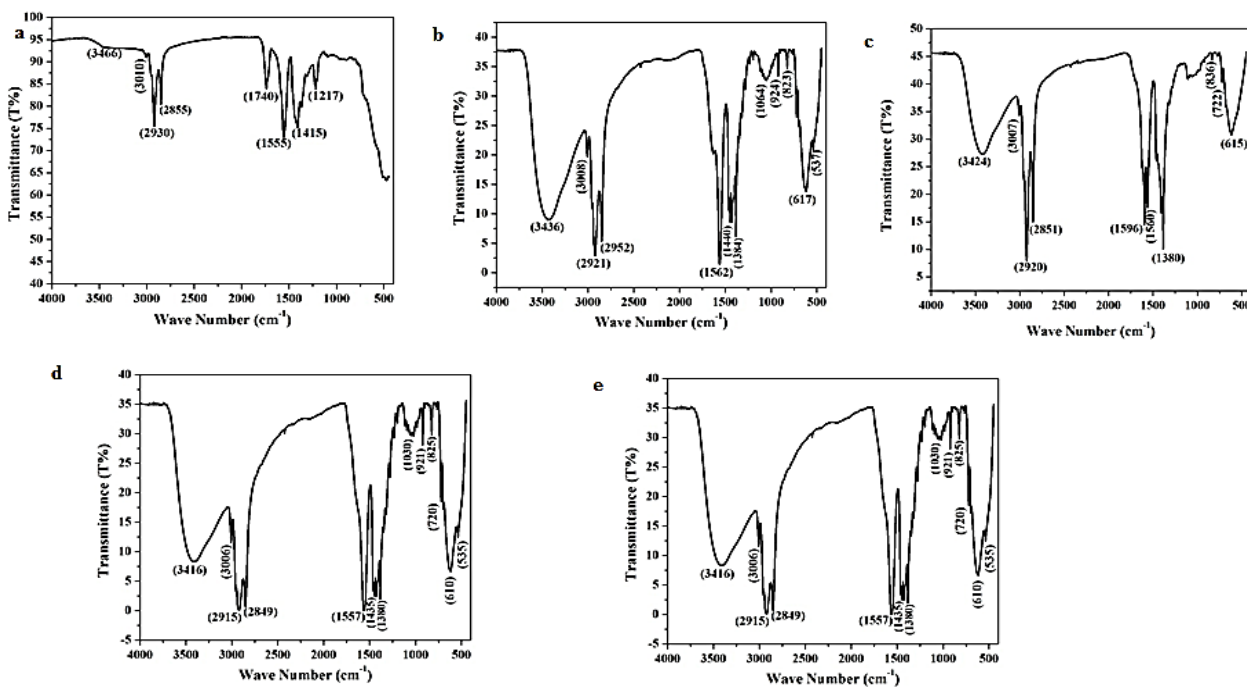
$$\rho_x = \frac{ZM}{N_A V} \tag{3}$$

Where, Z=8 is the number of atoms in a unit cell for the spinel cubic structure, N_A is Avogadro number, M is molecular weight and V is volume (a)³, of the cubic unit cell: The calculated values of X-ray density depends on the both molecular weight and volume of the samples [40]. The decrease in X-ray density also shows irregular variation with minimum value for pure ZnFe₂O₄ (sample E). This can be related to the change in lattice parameter on increasing the Zn-content. It is clear from Table 1 that the lattice strain increases up to the sample having Mn:Zn=50:50. Thereafter, it decreases and attains lowest value for ZnFe₂O₄ (sample E).

FTIR spectra

Fourier Transform Infrared Spectroscopy (FTIR) is used to ascertain the spinel structure of ferrites. In all spinel ferrites, two fundamental broad metal–oxygen bands exists [41]. In present work, FTIR spectra of complete range of Mn-Zn Fe₂O₄ at room temperature was recorded in KBr medium over the frequency range 4000 cm⁻¹-400 cm⁻¹ and shown in Figures 3a-3e. As stated earlier IR spectroscopy shows two major broad metal-oxygen bands in all spinels, and specifically in ferrites.

Figure 3. FTIR spectra of (a) Pure Mn-ferrite (b) 25% Zn-doped (c) 50% Zn-doped (d) 75% Zn-doped (e) Pure Zn-ferrites.



Intrinsic stretching of metal-oxygen vibration ν_1 exists at tetrahedral site 600 cm^{-1} - 500 cm^{-1} , whereas over the range 450 cm^{-1} - 300 cm^{-1} another vibration ν_2 exist, can be attributed to the stretching of metal oxygen at octahedral sites [42]. Waldron has explained these two bands for spinel ferrites [43]. It is shown in the Figures 3a-3e that a broad absorption peaks at approximately 3450 cm^{-1} is due to vibration of the OH group in H_2O molecules [44-47].

Furthermore, the peaks around 600 cm^{-1} - 500 cm^{-1} are attributed to the metal-oxygen (Fe^{3+} -O) stretching vibration at the tetrahedral site [43, 48]. Such peaks are present in as-prepared nano crystalline samples, whereas bands present at lower wave numbers are usually assigned to the vibration of ions in the crystal lattice [44]. These bands are characteristic of AFe_2O_4 -type spinel ferrite nano crystals, and hence they confirm the formation of spinel structures. The variation in the value of band position may be due to increasing Zn-content because of the cation and oxygen bond length variations of tetrahedral or octahedral sites in spinels. As the metal-oxygen bond lengths for tetrahedral and octahedral sites are different, the FTIR spectrum shows related peaks at different positions. This confirms the purity of powdered samples, as there are no extra peaks related to any organic residue or impurities are observed. Thus, the FTIR spectrum supports the formation of pure spinel ferrite structures. Moreover, all the peaks shift towards lower wave number on increasing the Zn content in the material.

SEM micrographs

The SEM results of surface morphology of as-prepared materials are shown in the Figures 4a-4e. It is clear from these images that the surface in all the samples is not smooth and agglomeration of the particles is clearly seen. Figure 4a (MnFe_2O_4 -sample A) show sheets separated with cave like structure. When Zn-doping is introduced in sample B and Figure 4b, morphology is changed. Flower like structure on the broken sheets and clusters of small particles are clearly seen. As Zn content is further increased ($\text{Mn}:\text{Zn}=50:50$) Figure 4c, morphology is further changed and sheet like structure with some cracks in it appeared. Small spherical shaped particles are also seen on these sheets. On further increase in Zn-concentration, significant changes, Figures 4d and 4e, in surface morphology are observed. Here, the particles change its shape from spherical to oval and flakes like structures are observed. The particle also attains some regularity in its morphology. This abrupt change in morphology might be due to complete absence of the Mn in this sample. Thus, it can be inferred that the changes in shape of the particles and surface morphology of the as-prepared material are due to the incorporation of Zn in host lattice.

Figure 4a. SEM image of Pure Mn-ferrite.

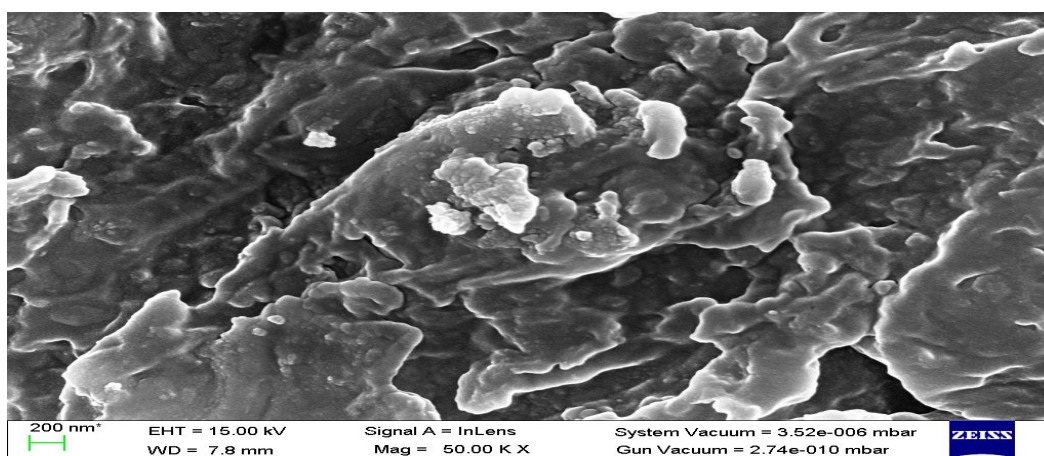


Figure 4b. SEM image of 25% Zn-doped.

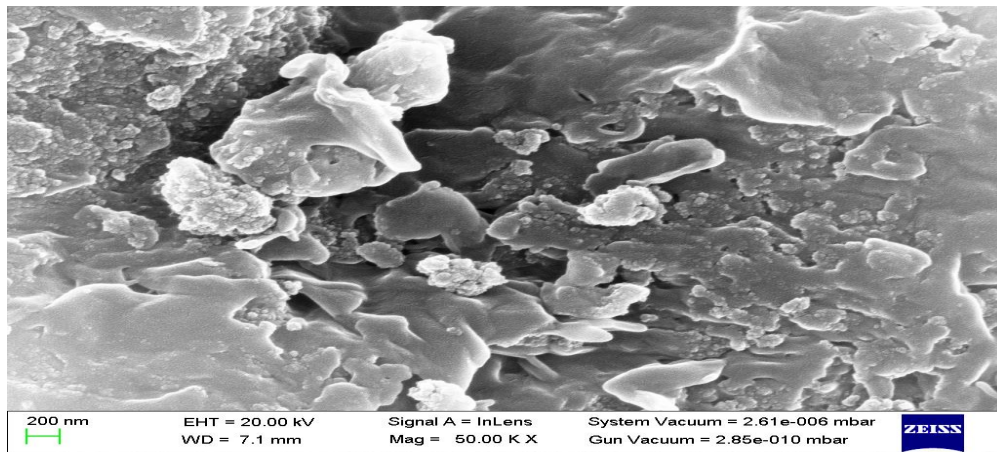


Figure 4c. SEM image of 50% Zn-doped.

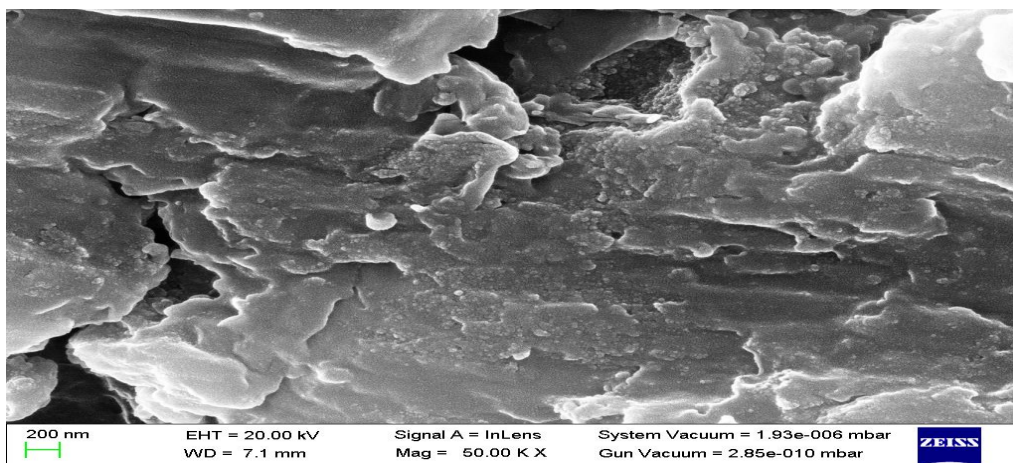


Figure 4d. SEM image of 75% Zn-doped.

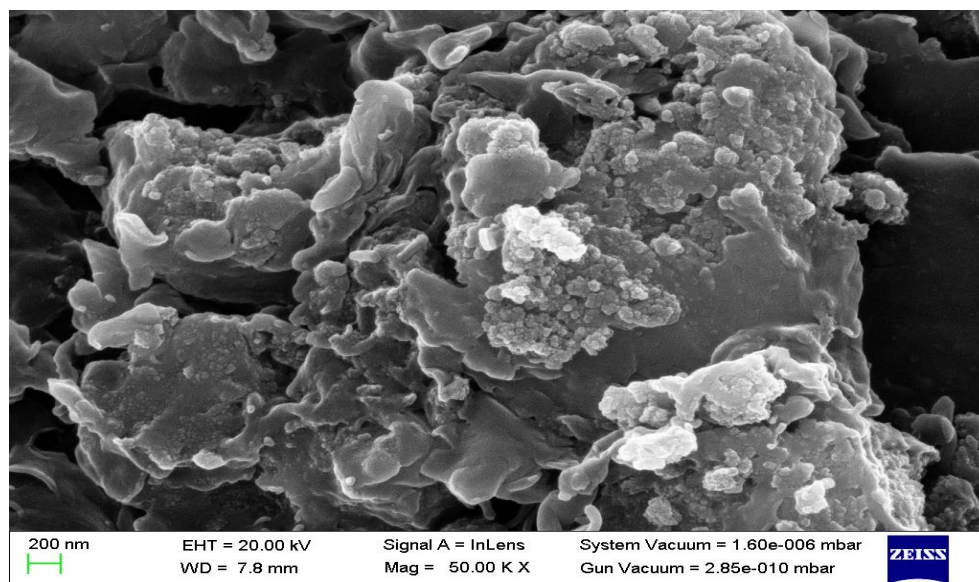
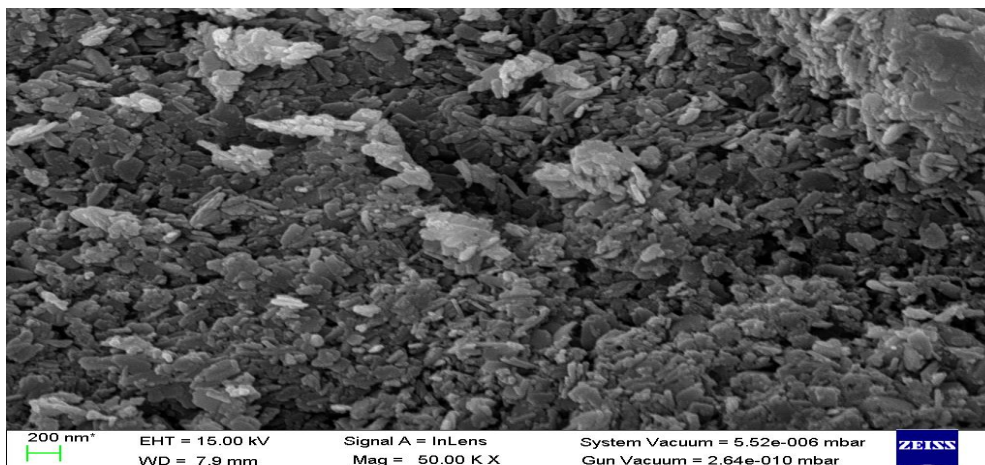


Figure 4e. SEM image of pure Zn-ferrites.



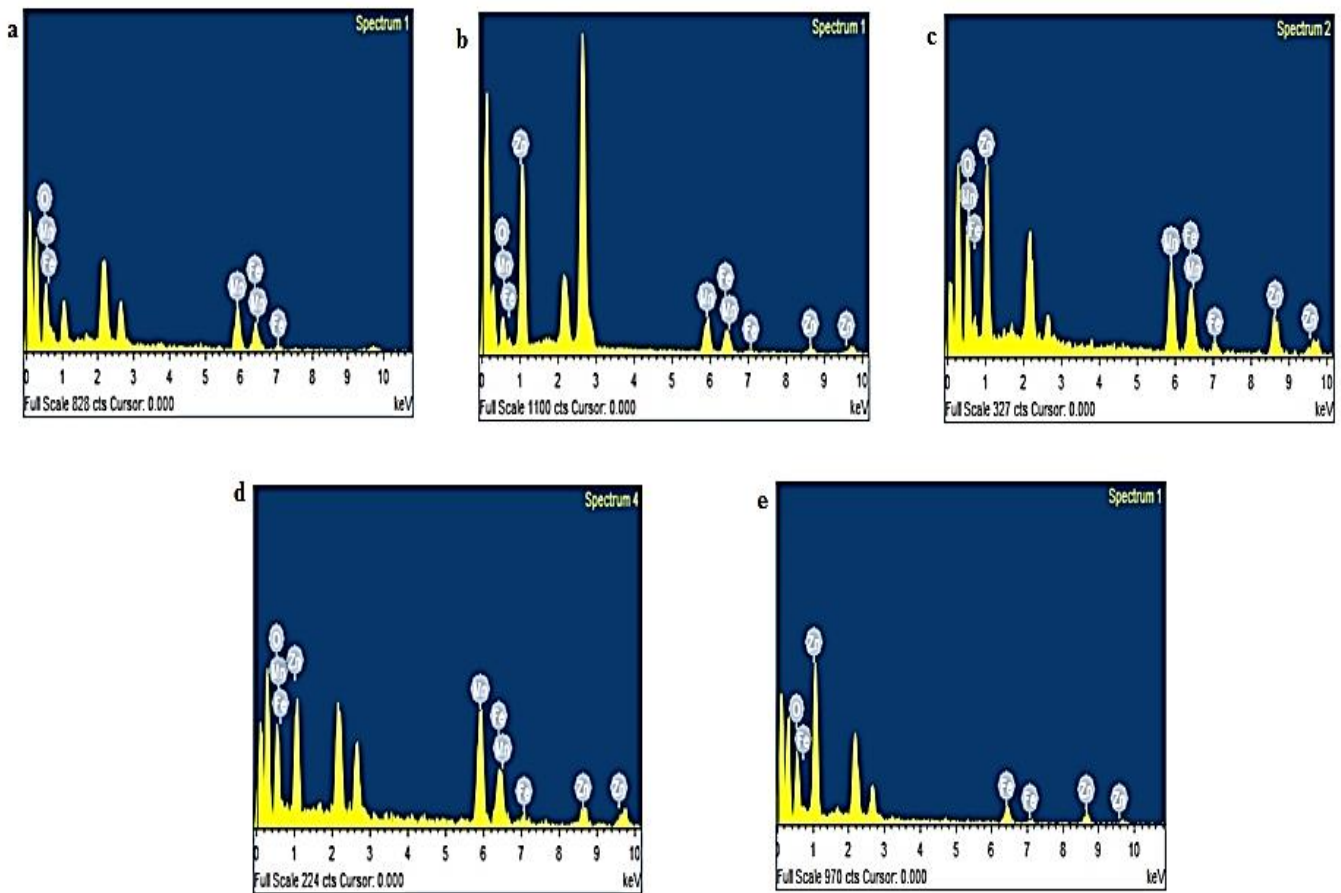
EDAX analysis

The compositional analysis of the elements present in the as-prepared materials was done by using Energy Dispersive X-Ray (EDAX) technique. The EDAX spectra of all the samples are shown in the Figures 5a-5e. The elemental composition deduced from the EDAX spectra are given in the Table 2. It is clear from these results that the elemental composition in all the samples are same as was taken during the beginning of their synthesis. The results clearly indicate that as Zn increases Mn decreases. The amount of Fe and O remain unchanged in all the samples. Thus, EDAX shows the perfect stoichiometry of the materials.

Table 2. Compositional analysis of Pure Mn-ferrite, 25% Zn-doped, 50% Zn-doped, 75% Zn-doped, Pure Zn- ferrites.

Sample	Mn K (atomic % age)	Zn K (atomic age %)	Fe K (atomic age %)	O K (atomic age %)
Pure Mn-ferrite	25	0	19	56
25% Zn-doped	21	6	18	55
50% Zn-doped	13	11.5	18.5	57
75% Zn-doped	9.5	14.3	22.2	54
Pure Zn- ferrites	0	21	20.4	58.6

Figure 5. EDAX spectra of (a) Pure Mn- ferrite, (b) 25% Zn- doped, (c) 50% Zn- doped, (d) 75% Zn- doped and (e) pure Zn- ferrites.



Vibrating Sample Magnetometer (VSM)

Magnetic studies of the as-prepared materials were done at room temperature (300°C) with the help of Vibrating Sample Magnetometer (VSM). The magnetic parameters: Saturation Magnetization (M_s), Coercivity (H_c) and Remanence (M_r) of all the samples, were calculated from VSM plots Figures 6a-6e and the results are shown in Table 3.

Table 3. Magnetic measurements of synthesized ferrite samples.

Sample	Saturation Magnetization (emu/g)	Remanence (emu/g)	Coercivity (Gauss)
Pure Mn-ferrite	63.07	0	0
25% Zn-doped	33.36	0	0
50% Zn-doped	48.97	1	138.62
75% Zn-doped	57.09	1.09	178.02
Pure Zn- ferrites	49.13	1	133.57

It is evident from Figures 6a-6e that the value of coercivity (H_c) and remanence (M_r) is zero, (sample A and sample B) which is a characteristic of superparamagnetic nano crystals [49-51]. Therefore, these samples show superparamagnetic nature.

As the Zn-concentration is increased, the magnetic behaviour of the materials gets completely changed from super-paramagnetic to soft ferrimagnetic.

Figure 6a. VSM spectra of Pure Mn-ferrite.

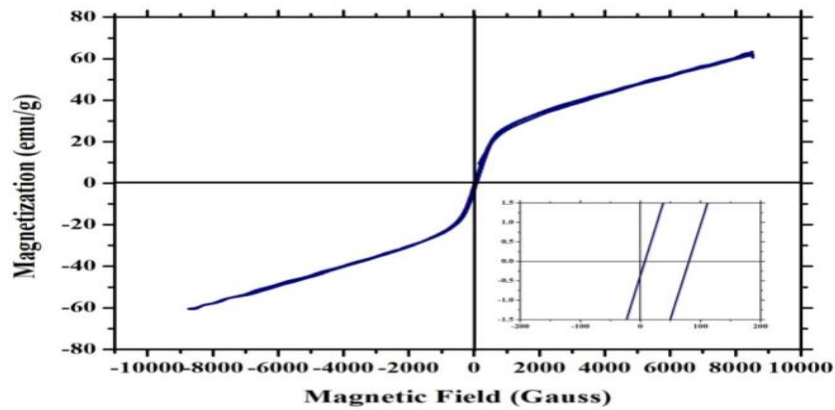


Figure 6b. VSM spectra of 25% Zn-doped.

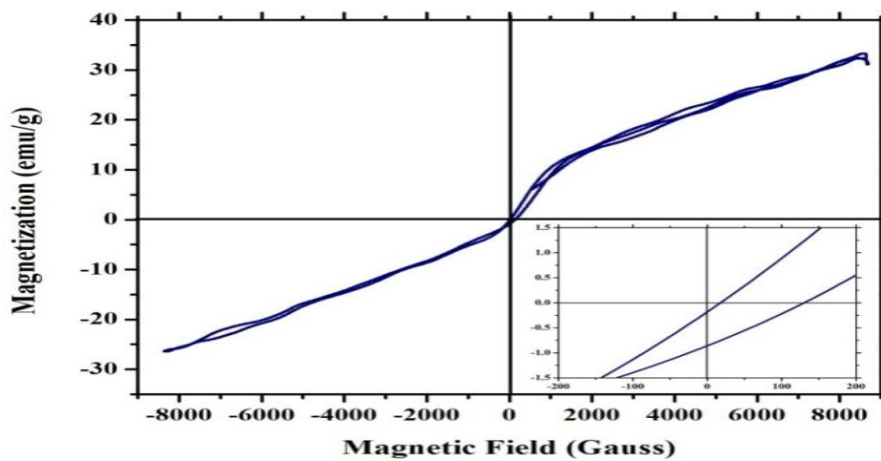


Figure 6c. VSM spectra of Pure 50% Zn-doped.

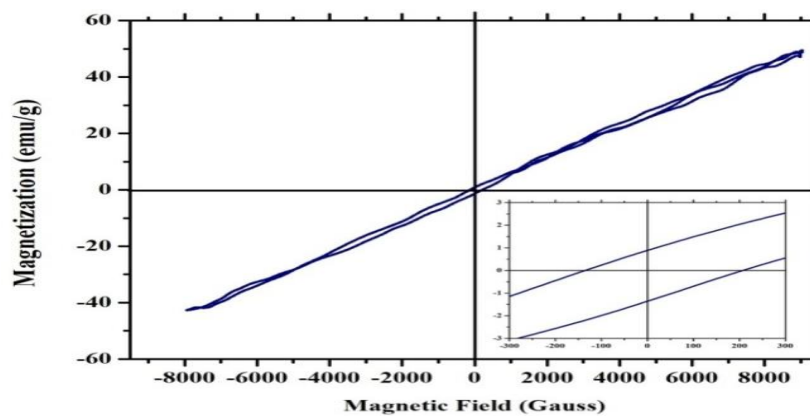


Figure 6d. VSM spectra of 75% Zn-doped.

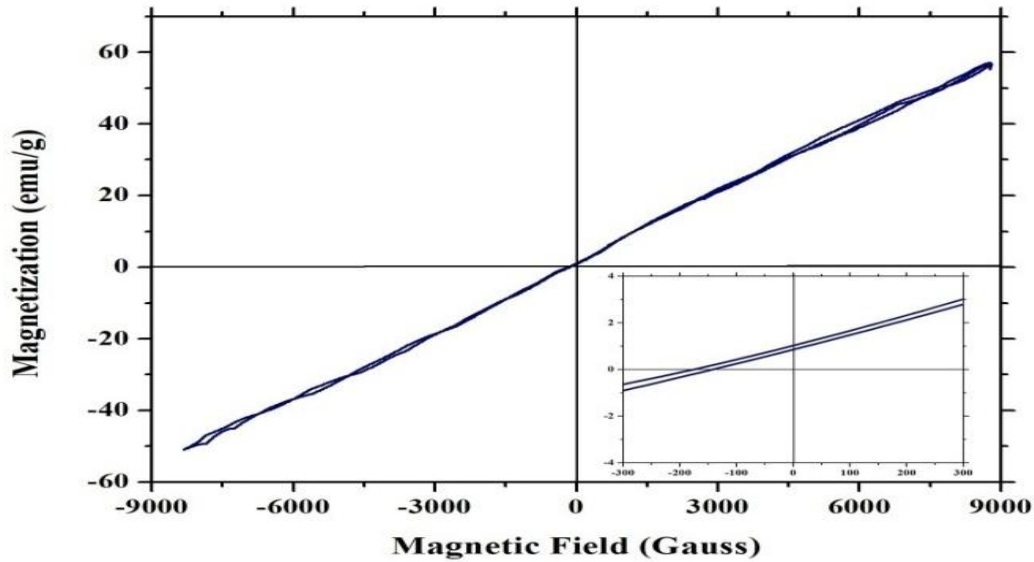
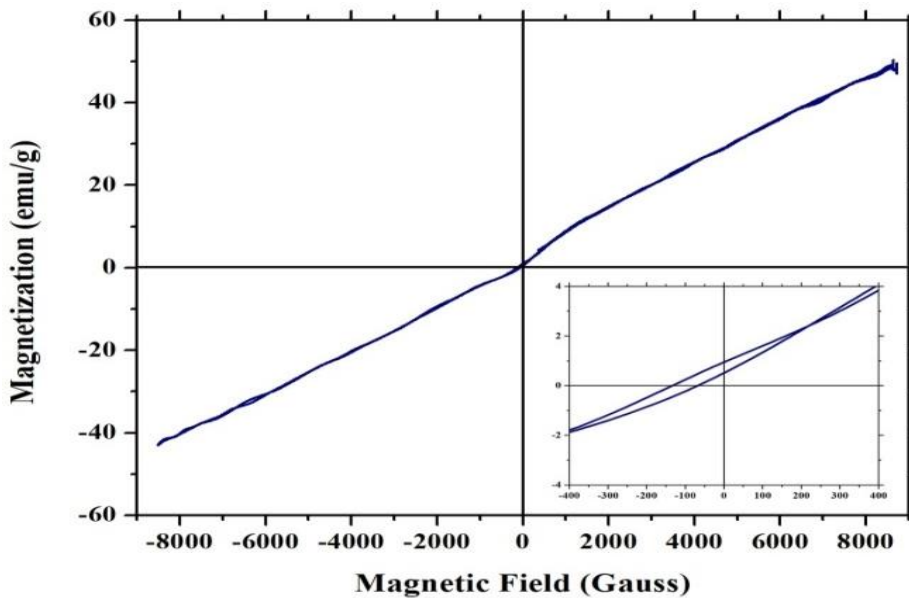


Figure 6e. VSM spectra of pure Zn-ferrites.



It is clear from the Table 3, that the saturation magnetization is maximum (63.07 emu/g) for pure Mn-ferrite (sample A). As the Zn is introduced, a sharp decrease in its value is observed. As the Zn-doping concentration is increased up to 75%, the value of saturation magnetization is also increased. But for pure Zn-ferrite (sample E), the value of Saturation magnetization is again decreased and reached at 49.13 emu/gm. Hence, the Saturation of Zn-ferrite is lower than that of Mn-ferrite. Since, sample A and sample B show superparamagnetic nature, the value of Remanence (M_r) is zero. As the Zn concentration is increased, a small hike in its value took place. Further increase in Zn concentration shows no significant change in its value. On the other hand sharp increase in coercivity (H_c) is found with an increase in Zn-doping concentration up to 75%. Further increase in Zn-doping concentration results a decrease in coercivity for Pure Zn-ferrite (sample E).

It is well known that the magnetic properties of ferrites are largely depends on distribution of cations on tetrahedral and octahedral positions [52]. Zn-doping replaces Mn ions from these sites and Zn gets substituted at these locations. Such replacement clearly affects the magnetic properties of the as-prepared Mn-Ferrites.

CONCLUSION

Pure and Zn-doped Manganese ferrites $Mn_{1-x}Zn_xFe_2O_4$ ($x=0, 25\%, 50\%, 75\%$ and 100%) are successfully synthesized using co-precipitation method. The as-prepared material is characterized for XRD, FTIR, SEM-EDAX and VSM. The crystallite size calculated from XRD data is in the range of 6 nm-11 nm, which are well within the nano-range. FTIR spectra confirm the presence of all related functional groups in the material. SEM results show smaller size particles with irregular surface morphology. However, for Pure Zn-ferrite (sample E), regularity in the morphology and shape is observed. EDAX spectra confirm the perfect stoichiometry of the composition of elements. VSM results reflect the magnetic behavior of the as-prepared nano particles. The magnetic behavior is changed from superparamagnetic to soft ferrimagnetic (sample A to sample E respectively). Saturation magnetization (M_s) is observed to be maximum for $MnFe_2O_4$, which decreases as Zn is incorporated. Thus, these results confirm that the Zn doping affects the structural and magnetic properties of Mn-ferrites.

ACKNOWLEDGEMENT

The authors are thankful to CIF, Jiwaji University, Gwalior and IIT, Roorkee for the characterization of the samples.

FUNDING SOURCES

This research did not receive any specific grant from funding agencies in the public, commercial, or not-for-profit sectors.

DECLARATIONS OF INTEREST

None.

DATA AVAILABILITY

All data published herein will be made available upon request.

REFERENCES

1. Kanade KG, et al. Nanocrystalline Mn–Zn–ferrite by novel oxalato-hydrazinated complex method. *J Magn Magn Mater.* 117;2009:187.
2. Xuan Y, et al. Synthesis and magnetic properties of Mn–Zn ferrite nanoparticles. *J Magn Magn Mater.* 2007;312:464.
3. Sujatha CH, et al. Effect of co substitution of Mg and Zn on electromagnetic properties of NiCuZn ferrites. *J Phys Chem Solids.* 2013;74:917.
4. Ahmad S I, et al. Structural, morphological, magnetic properties and cation distribution of Ce and Sm co-substituted nano crystalline cobalt ferrite. *Mater Chem Phys.* 2018;208:248.
5. Praveena K, et al. Development of nanocrystalline Mn–Zn ferrites for forward type DC–DC converter for switching mode power supplies. *Mater Res Innov.* 2010;14:56.
6. Praveena K, et al. Development of nanocrystalline Mn–Zn ferrites for high frequency transformer applications. *J Magn Magn Mater.* 2009;321:2433.

7. Subramani AK, et al. High resistive ferrite films by a solution process for Electromagnetic Compatible (EMC) devices. *J Magn Magn Mater.* 2009;321:3979.
8. Latorre-Esteves M, et al. Synthesis and characterization of carboxymethyl dextran-coated Mn/Zn ferrite for biomedical applications. *J Magn Magn Mater.* 2009;321:3061.
9. Dosoudil R, et al. Complex permeability spectra of manganese–zinc ferrite and its composite. *J Electr Eng.* 2001;52:24.
10. Hu P, et al. Heat treatment effects on microstructure and magnetic properties of Mn–Zn ferrite powders. *J Magn Magn Mater.* 2010;322:173.
11. Zipare K, et al. Effect of Dy-substitution on structural and magnetic properties of Mn-Zn ferrite nanoparticles. *J Rare Earths.* 2018;36:86.
12. Dippong T, et al. Influence of polyol structure and molecular weight on the shape and properties of Ni_{0.5}Co_{0.5}Fe₂O₄ nanoparticles obtained by sol-gel synthesis. *Ceram Int.* 2019;45:7458.
13. Pardavi-Horvath M. Microwave applications of soft ferrites. *J Magn Magn Mater.* 2000;215:171.
14. Waqas H, et al. Low temperature sintering study of nanosized Mn–Zn ferrites synthesized by sol–gel auto combustion process. *J Therm Anal Calorim.* 2010;100:529.
15. Hua F, et al. Direct preparation of the nanocrystalline Mn-Zn ferrites by using oxalate as precipitant. *J Mater Sci and Chem Eng.* 2015;3:23.
16. Sahoo B, et al. Fabrication of magnetic mesoporous manganese ferrite nanocomposites as efficient catalyst for degradation of dye pollutants. *Catal Sci Technol.* 2012;2:1367.
17. Lungu A, et al. The electrical properties of manganese ferrite powders prepared by two different methods. *PhysicaB.* 2015;462:80.
18. Rodríguez PYR, et al. Structural and magnetic properties of Mg-Zn ferrites (Mg_{1-x}Zn_xFe₂O₄) prepared by sol-gel method. *J Magn Magn Mater.* 2016;427:268-271.
19. Hessien MM, et al. Influence of manganese substitution and annealing temperature on the formation, microstructure and magnetic properties of Mn-Zn ferrites. *J Magn Magn Mater.* 2008;320:1615.
20. Rahman IZ, et al. A study on Cu substituted chemically processed Ni-Zn-Cu ferrites. *J Magn Magn Mater.* 2005;290-291:1576.
21. Sainamthip P, et al. Preparation of manganese zinc ferrite powders by alcoholic dehydration of citrate/formate solution. *J Am Ceram Soc.* 1988;71:C92.
22. Ramgir NS, et al. Effect of particle size and strain in nanocrystalline SnO₂ according to doping concentration of ruthenium. *Solid State Sci.* 2006;8:359.
23. Zhu H, et al. Novel synthesis of copper nanoparticles: influence of the synthesis conditions on the particle size. *Nanotechnology.* 2005;16:3079.
24. Patil VG, et al. Effect of zinc substitution on structural and elastic properties of cobalt ferrite. *J Alloy Comp.* 2009;488:199.
25. Suryanarayana C, et al. X-ray diffraction: A practical approach. *Microscopy and Microanalysis.* 1998;4:513-515.
26. Boubarki R, et al. Annealing effects on Zn(Co)O: From para- to ferromagnetic behavior. *Chem Mater.* 2009;21:843-855.
27. Reed MA, et al. *Molecular nano electronics.* American Scientific Publishers. 2003.
28. Nicolais L, et al. *Metal polymer nano composites.* 2005.

29. Anal K J et al. Green synthesis of silver nanoparticles using cycas leaf. *Int J Green Nanotechnol Phys Chem* 2. 2010;110.
30. Ungar T. Characterization of nanocrystalline materials by x-ray line profile analysis. *Mater Sci.* 2007;42:1584.
31. Kumar ER, et al. Heat treatment effects on structural and dielectric properties of Mn substituted CuFe_2O_4 and ZnFe_2O_4 nanoparticles. *Superlattice Microstruct.* 2015;85:530.
32. Kumar ER, et al. Structural, dielectric and gas sensing behavior of Mn substituted spinel MFe_2O_4 (M=Zn, Cu, Ni, and Co) ferrite nanoparticles. *J Magn Magn Mater.* 2016;398:281.
33. Devi EC, et al. Effect of Zn doping on the structural, electrical and magnetic properties of MnFe_2O_4 nanoparticles. *Indian J Phys.* 2017;91:861-867.
34. Shrivastava Anjali, et al. Structural, morphological and magnetic properties of sm doped Mn-Zn ferrites. *AIP Conf Proceed.* 2021;2352:020024.
35. Kaman O, et al. Preparation of Mn-Zn ferrite nanoparticles and their silica-coated clusters: Magnetic properties and transverse relaxivity. *J Magn Magn Mater.* 2017;427:251.
36. Uzma G, et al. Structural analysis of the Mn-Zn ferrites using XRD technique. *Mater Sci Eng B.* 2005;118:84.
37. Gabal MA, et al. Effect of composition on structural and magnetic properties of nanocrystalline $\text{Ni}_{0.8-x}\text{Zn}_{0.2}\text{Mg}_x\text{Fe}_2\text{O}_4$ ferrite. *Polyhedron.* 2010;29:2569.
38. Deepty M, et al. XRD, EDX, FTIR and ESR spectroscopic studies of co-precipitated Mn-substituted Zn-ferrite nanoparticles. *Ceram Int.* 2019;45:8037.
39. Gabal MA, et al. Structural and magnetic properties of nano-crystalline Ni-Zn ferrites synthesized using egg-white precursor. *J Magn Magn Mater.* 2012;324:2258.
40. Aravind G, et al. Electrical transport properties of nano crystalline Li-Ni ferrites. *J Materiomics.* 2015;1:348.
41. Naseri MG, et al. Simple preparation and characterization of nickel ferrite nanocrystals by a thermal treatment method. *Powder Technol.* 2011;212:80.
42. Waldron RD. Infrared spectra of ferrites. *Phys Rev.* 1955;99:1727.
43. Maensiri S, et al. A simple route to synthesize nickel ferrite (NiFe_2O_4) nanoparticles using egg white. *Scr Mater.* 2007;56:797.
44. Dey S, et al. Preparation and characterization of nanocrystalline disordered lithium ferrite by citrate precursor method. *J Magn Magn Mater.* 2004;270:224.
45. Tadjarodi A, et al. ZnFe_2O_4 nanoparticles and a clay encapsulated ZnFe_2O_4 nanocomposite: synthesis strategy, structural characteristics and the adsorption of dye pollutants in water. *RSC Adv.* 2015;5:56145.
46. Kombaiah K, et al. Okra extract-assisted green synthesis of CoFe_2O_4 nanoparticles and their optical, magnetic, and antimicrobial properties. *Mater Chem Phys.* 2018;204:410.
47. Deepty M, et al. Structural and electron spin resonance spectroscopic studies of $\text{MnxZn}_{1-x}\text{Fe}_2\text{O}_4$ (x=0.5, 0.6, 0.7) nanoferrites synthesized by sol-gel auto combustion method. *J Magn Magn Mater.* 2018;466:60.
48. Mathew DS, et al. An overview of the structure and magnetism of spinel ferrite nanoparticles and their synthesis in microemulsions. *Chem Eng Sci.* 2007;129:51.
49. Koseoglu Y, et al. Low temperature hydrothermal synthesis and characterization of Mn doped cobalt ferrite nanoparticles. *Ceram Int.* 2012;38:3625.
50. Rajkumar N, et al. Photoacoustics and magnetic studies of Fe_3O_4 nanoparticles. *Int J Nanosci.* 2010;9:243.

51. Wu S, et al. Iron-based soft magnetic composites with Mn-Zn ferrite nanoparticles coating obtained by sol-gel method. J Magn Magn Mater. 2012;324:3899.
52. Gao X, et al. Highly sensitive and selective H₂S sensor based on porous ZnFe₂O₄ nanosheets. Sen and Act B. 2017;246:662.